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Installation Instructions for Part Number 22836

- Clamp brake bracket in place on rear end tube (axle). Precise placement is required.
- Remove the two 3/8"-24 bolts from the top cap and the bracket.
- Use a center punch through the holes to mark the rear end tube for drilling.
- Remove the bracket, and drill hole using a (Q) .332 drill bit.
- Place the bracket back in position (use a center punch through the holes for **exact** placement).
- Tighten bracket assembly **firmly** in place.
- **With the bracket fully tightened and exactly placed**, run a 3/8"-24 tap through the bracket and cap into the rear end tube. This ensures that the threads in the bracket and those in the rear end tube will line up properly.